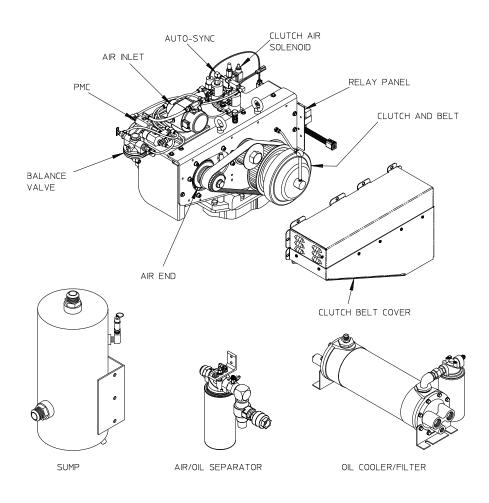


Document Number	Issue Date	Rev. Date
SPL83402	02/19/14	2/4/21

Eclipse[™] ES Air Compressor and Drive Service Parts List

(Models ECL-200 and ECL-400)



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See Page				
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	component		CXN, CXS, CXV Series	TC20 Series
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Waterous Company 125 Hardman Avenue South, South St. Paul, Minnesota 55075 USA (651) 450-5000 NOTE: When ordering parts, provide Pump, Transmission or PTO Serial Number.

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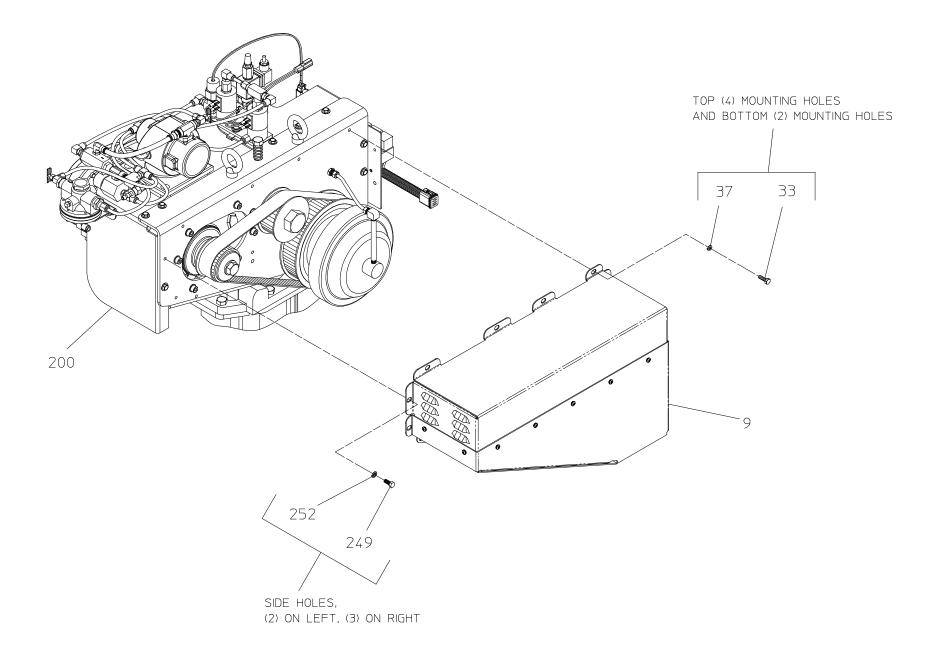
Clutch - Belt Cover S100, CXN, CXS, CXV Series Pumps

REF. NO.	DESCRIPTION
9	Belt Cover
33	Hex Hd Screw, ¼-20 x ¾ in.
37	Lock Washer, ¼ in.

REF. NO.	DESCRIPTION
200	Compressor Subassembly (Includes 200-278)
249	Hex Hd Screw, ¼-20 x 1 in.
252	Flat Washer, ¼ in.

Unless Otherwise Noted:

Fastener Threads:Apply Loctite 242 (Blue) or EquivalentAir or Oil Fitting Threads:Apply Loctite 545 (Red) or Equivalent



CLUTCH - BELT COVER

S100, CXN, CXS, CXV SERIES PUMPS

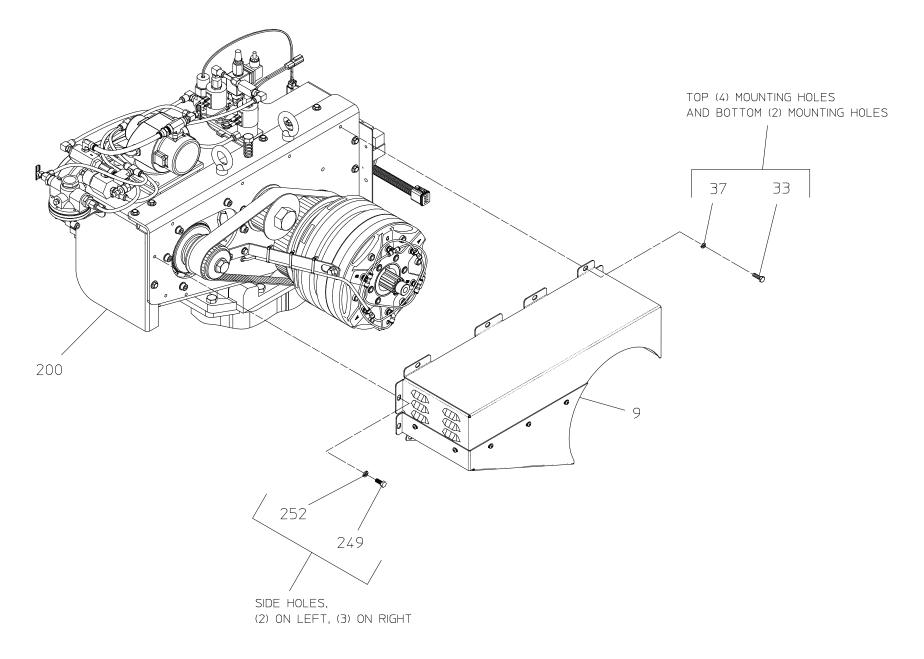
Clutch - Belt Cover TC20 Series PTO

REF. NO.	DESCRIPTION
9	Belt Cover
33	Hex Hd Screw, ¼-20 x ¾ in.
37	Lock Washer, ¼ in.

REF. NO.	DESCRIPTION
200	Compressor Subassembly (Includes 200-278)
249	Hex Hd Screw, ¼-20 x 1 in.
252	Flat Washer, ¼ in.

Unless Otherwise Noted:

Fastener Threads:Apply Loctite 242 (Blue) or EquivalentAir or Oil Fitting Threads:Apply Loctite 545 (Red) or Equivalent



CLUTCH - BELT COVER

TC20 SERIES P.T.O.

Clutch - Clutch, Belt, Solenoid and Air Line S100, CXN, CXS, CXV Series Pumps

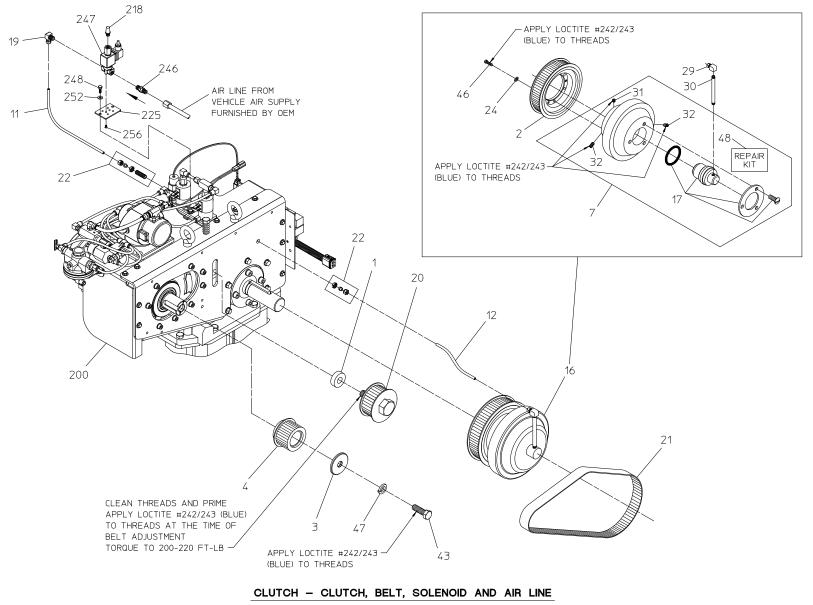
REF. NO.	DESCRIPTION
1	Idler Spacer
2	Drive Sprocket, 75T
3	Sprocket Retainer
4	Driven Sprocket
7	Air Clutch
11	Nylon Tubing, ¼ x 10 in.
12	Nylon Tubing, ¼ x 6 in.
16	Air Clutch Subassembly
17	Rotating Union Repair Kit
19	90 Degree Elbow, ¼ in. Tube x ¼ MNPT
20	Idler Sprocket
21	Drive Belt
22	Bulkhead Union, ¼ in. Tube
24	Lock Washer, 8mm
29	90 Degree Elbow, ¼ Tube x ¼ MNPT

REF. NO.	DESCRIPTION
30	Pipe Nipple, ¼ NPT x 4-1/2 in.
31	Knurled Cup Set Screw, 3/2-24 x 3/2 in.
32	Knurled Cup Set Screw, 3/2-24 x 3/4 in.
43	Hex Hd Screw, M16-2 x 40mm
46	Hex Hd Screw, M8-1.25 x 25mm
47	Lock Washer, 16mm
48	Air Clutch Repair Kit
200	Compressor Subassembly (Includes 200-278)
218	Muffler
225	Solenoid Mounting Bracket
246	Check Valve, ¼ in.
247	3-Way Solenoid Valve
248	Hex Hd Screw, ¼-20 x ¾ in.
252	Flat Washer, ¼ in.
256	Socket Flat Hd Screw, M407 x 8mm

Unless Otherwise Noted:

Fastener Threads:Apply Loctite 242 (Blue) or EquivalentAir or Oil Fitting Threads:Apply Loctite 545 (Red) or Equivalent

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S100, CXN, CXS, CXV SERIES PUMPS

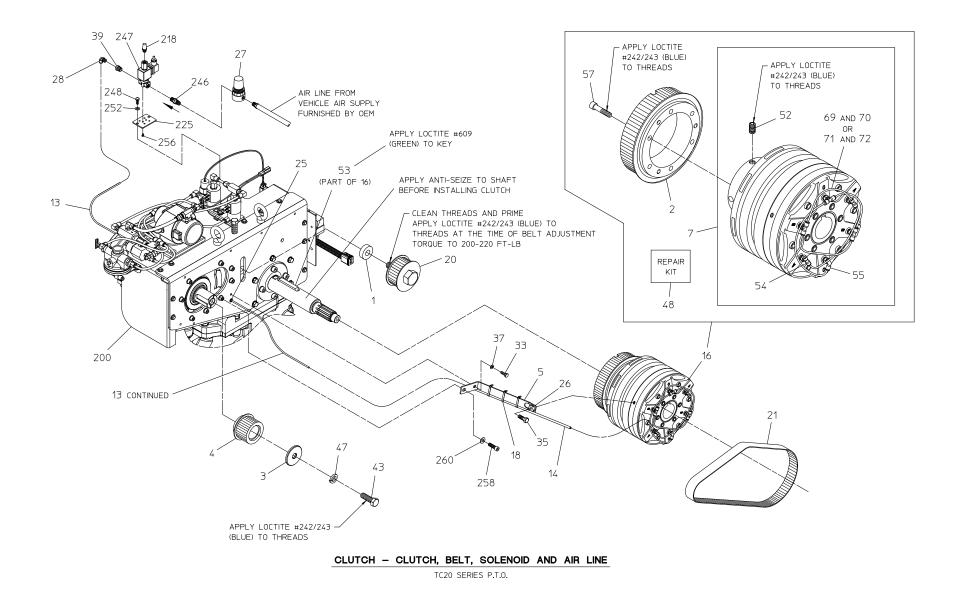
Clutch - Clutch, Belt, Solenoid and Air Line TC20 Series PTO

REF. NO.	DESCRIPTION
1	Idler Spacer
2	Drive Sprocket, 75T
3	Sprocket Retainer
4	Driven Sprocket
5	Anti-Rotation Bracket
7	Air Clutch
13	Nylon Tubing, 5/32 x 30 in.
14	Fiberglass Sleeve, .166 x 12 in.
16	Air Clutch Subassembly
18	Cable Tie, 3/16 x 7-3/8 in.
20	Idler Sprocket
21	Drive Belt
25	Symmetrical Grommet, 3/16 in. I.D.
26	Rubber Grommet, SBR
27	Air Regulator
28	90 Degree Elbow, 5/32 Tube x ¼ MNPT
33	Hex Hd Screw, ¼-20 x ¾ in.
35	Hex Hd Screw, 3/8-16 x 1-1/4 in.
37	Lock Washer, ¼ in.
39	Reducing Bushing, ¼ x ¼ in. NPT
43	Hex Hd Screw, M16-2 x 40mm

REF. NO.	DESCRIPTION
47	Lock Washer, 16mm
48	Air Clutch Repair Kit
52	Set Screw, ¹ / ₂ -13 x ³ / ₄ in.
53	Square Key, ½ x ½ x 3.1 in.
54	Tee Fitting, 5/32 x 5/32 x 1∕₃ MNPT
55	90 Degree Elbow, 5/32 x ¼ MNPT
57	Socket Hd Screw, ¾-16 x 1.75
69	Air Line, 5/32 O.D. X 7 in.
70	Fiberglass Sleeve, .166 I.D. X 6 in.
71	Air Line, 5/32 O.D. X 10 in.
72	Fiberglass Sleeve, 9 in.
200	Compressor Subassembly (Includes 200-276)
218	Muffler
225	Solenoid Mounting Bracket
246	Check Valve, ¼ in.
247	3-Way Solenoid Valve
248	Hex Hd Screw, ¼-20 x ¾ in.
252	Flat Washer, ¼ in.
256	Socket Flat Hd Screw, M407 x 8mm
258	Hex Hd Screw, M8-1.25 x 20mm
260	Flat Washer, 8mm

Unless Otherwise Noted: Fastener Threads: Apply Loctite 242 (Blue) or Equivalent Air or Oil Fitting Threads: Apply Loctite 545 (Red) or Equivalent

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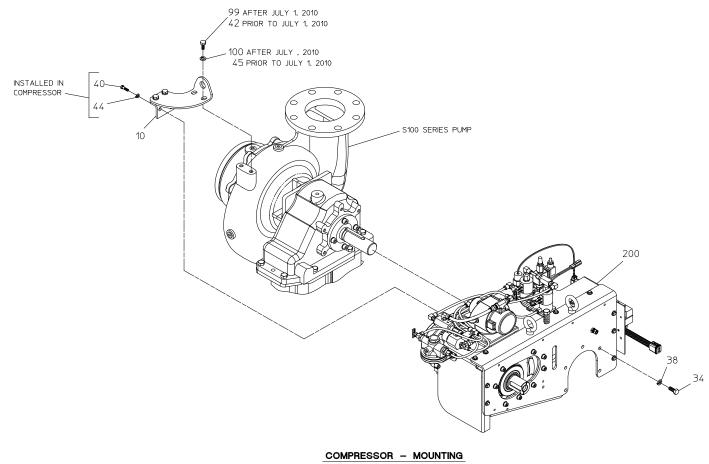
Compressor - Mounting S100 Series PTO

REF. NO.	DESCRIPTION
10	Compressor Bracket
34	Hex Hd Screw, ¾-16 x 1 in.
38	Lock Washer, ¾ in.
40	Hex Hd Screw, M8-1.25 x 30mm
42	Hex Hd Screw, M12-1.75 x 25mm

REF. NO.	DESCRIPTION
44	Lock Washer, 8mm
45	Lock Washer, 12mm
99	Hex Hd Screw, 1/2-13 x 1 in.
100	Lock Washer, 1/2 in.
200	Compressor Subassembly (Includes 200-278)

Unless Otherwise Noted: Fastener Threads: Apply Loctite 242 (Blue) or Equivalent Air or Oil Fitting Threads: Apply Loctite 545 (Red) or Equivalent

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S100 SERIES PUMPS

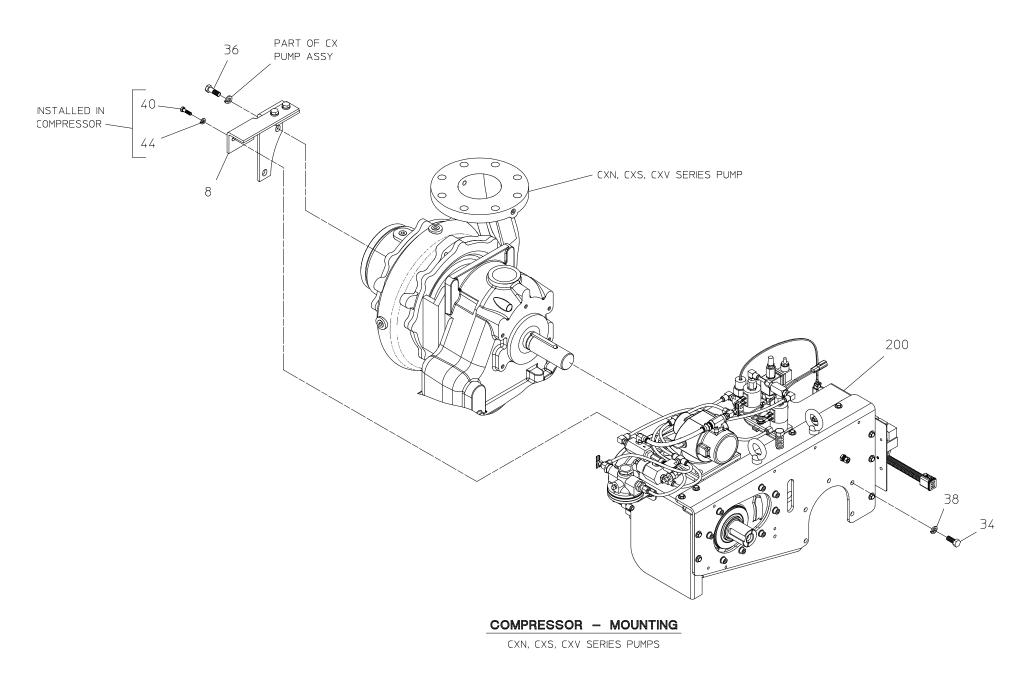
Compressor - Mounting CXN, CXS, CXV Series Pumps

REF. NO.	DESCRIPTION
8	Compressor Bracket
34	Hex Hd Screw, ¾-16 x 1 in.
36	Hex Hd Screw, ½-13 x 1-1/2 in.
38	Lock Washer, ¾ in.

REF. NO.	DESCRIPTION
40	Hex Hd Screw, M8-1.25 x 30mm
44	Lock Washer, 8mm
200	Compressor Subassembly (Includes 200-278)

Unless Otherwise Noted: Fastener Threads: Apply Loctite 242 (Blue) or Equivalent Air or Oil Fitting Threads: Apply Loctite 545 (Red) or Equivalent

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Compressor - Mounting TC20 Series PTO

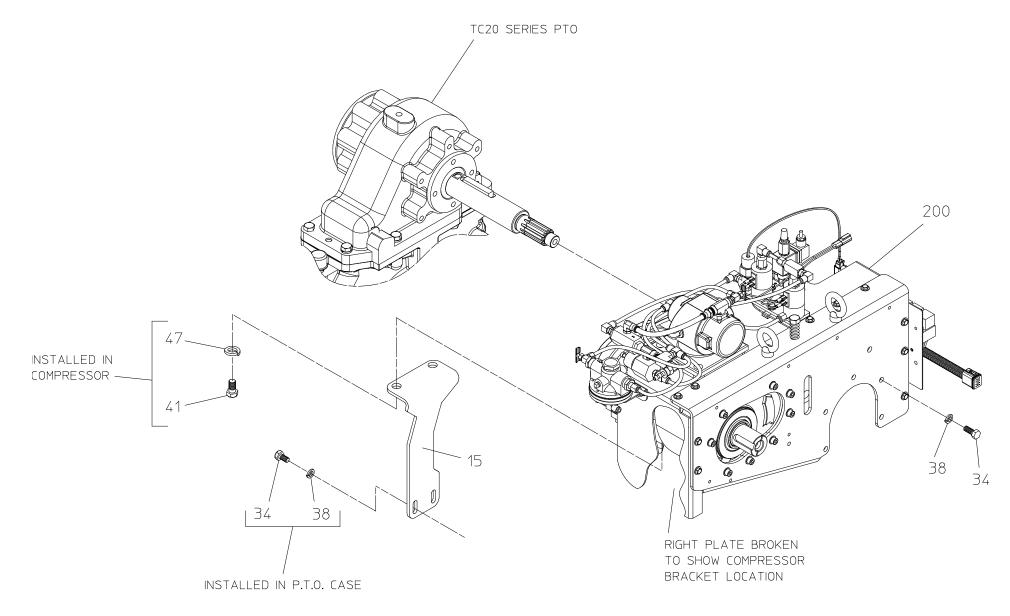
REF. NO.	DESCRIPTION
15	Mounting Bracket
34	Hex Hd Screw, ¾-16 x 1 in.
38	Lock Washer, ¾ in.

REF. NO.	DESCRIPTION
41	Hex Hd Screw, M16-2 x 30mm
47	Lock Washer, 16mm
200	Compressor Subassembly (Includes 200-278)

Unless Otherwise Noted:

Fastener Threads:Apply Loctite 242 (Blue) or EquivalentAir or Oil Fitting Threads:Apply Loctite 545 (Red) or Equivalent

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COMPRESSOR - MOUNTING

TC20 SERIES P.T.O.

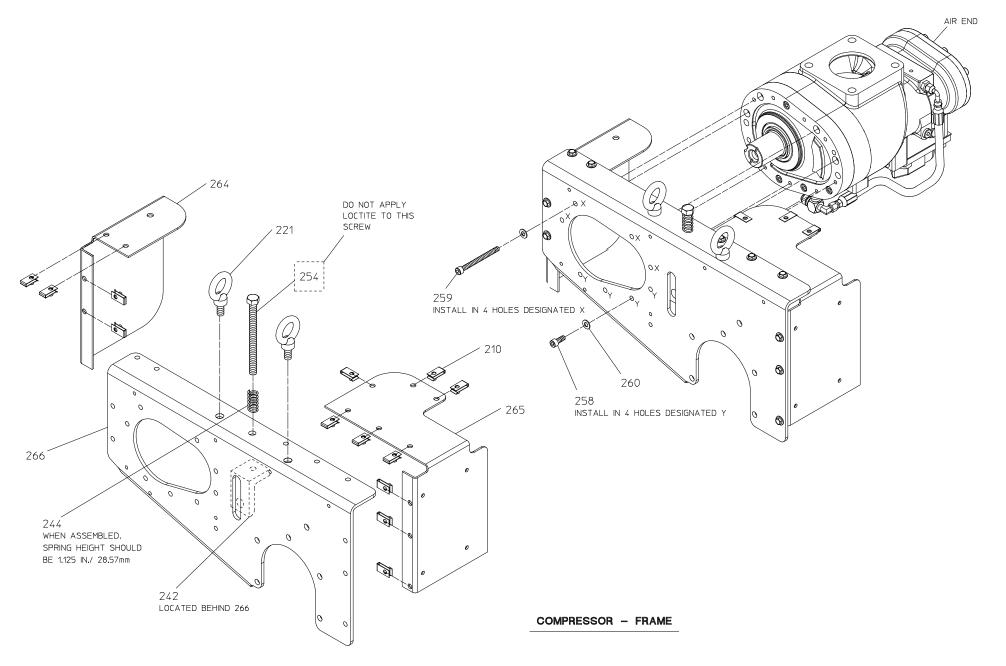
Compressor - Frame

REF. NO.	DESCRIPTION
210	U-Style Nut, ¼-20
221	Bolt Eye, M12-1.75 x 21mm
242	Idler Adjustment Angle
244	Belt Tensioner Spring
254	Hex Hd Screw, 1/2-13 x 6 in. (Fully Threaded)
258	Hex Hd Screw, M8-1.25 x 20mm

REF. NO.	DESCRIPTION
259	Hex Hd Screw, M8-1.25 x 90mm
260	Flat Washer, 8mm
264	Left Bracket
265	Right Bracket
266	Compressor Plate

Unless Otherwise Noted: Fastener Threads: Apply Loctite 242 (Blue) or Equivalent Air or Oil Fitting Threads: Apply Loctite 545 (Red) or Equivalent

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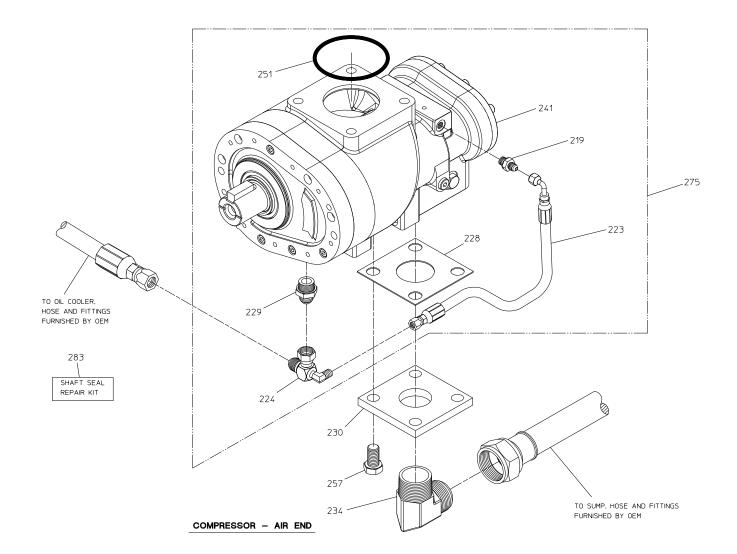
Compressor - Air End

REF. NO.	DESCRIPTION
219	Straight Adapter, M12 x 4 MJIC
223	Hose Assembly
224	Oil Return Tee
228	Outlet Gasket
229	Straight Adapter, M122-1.5 x 8 MJIC
230	Outlet Flange

REF. NO.	DESCRIPTION
234	90 Degree Elbow, 1-1/4 MNPT x 24 MJIC
241	Air End, CF75D8
251	O-ring, 3-7/8 x 4-1/4 in.
257	Hex Hd Screw, M16-2 x 30mm
275	Replacement Compressor Kit
283	Shaft Seal Repair Kit

Unless Otherwise Noted: Fastener Threads: Apply Loctite 242 (Blue) or Equivalent Air or Oil Fitting Threads: Apply Loctite 545 (Red) or Equivalent

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Compressor - Air Inlet

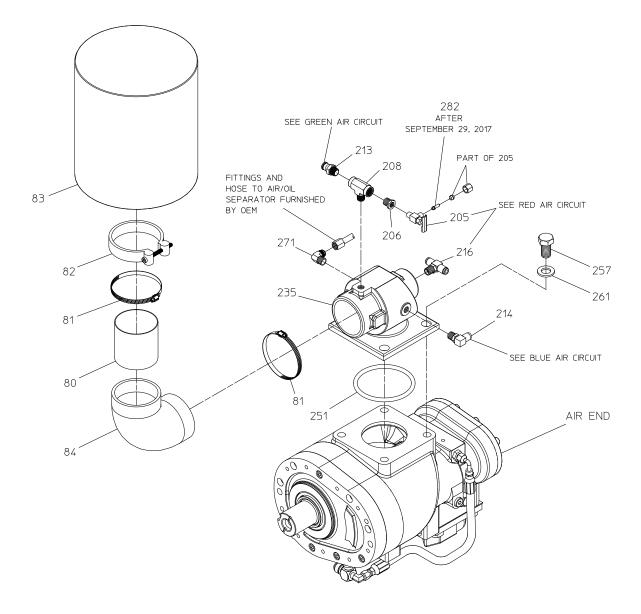
REF. NO.	DESCRIPTION
80	Inlet Adapter, 3 x 3 in.
81	Hose Clamp, 3-3/4 in.
82	T-Bolt Hose Clamp, 3-1/2 in.
83	Air Filter
84	90 Degree Elbow, 3 in. (Rubber)
205	Trim Valve, ¼ MNPT x ¼ AB
206	Reducing Bushing, ¼ NPT x ¼ NPT
208	Tee, ¼ FNPT x ¼ FNPT x ¼ MNPT

REF. NO.	DESCRIPTION
213	Straight Adapter, ¼ MNPT x ¾ AB
214	90 Degree Elbow, ¼ MNPT x ¼ AB
216	Tee, 4 MJIC x ¼ MNPT x ¼ AB x ¼ AB
235	90 Degree Air Inlet
251	O-ring, 3-7/8 x 4-1/4 in.
257	Hex Hd Screw, M16-2 x 30mm
261	Flat Washer, 16mm
271	90 Degree Elbow, 4 MJIC x ¼ MNPT
282	Internal Support Sleeve

Unless Otherwise Noted:

Fastener Threads:Apply Loctite 242 (Blue) or EquivalentAir or Oil Fitting Threads:Apply Loctite 545 (Red) or Equivalent

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COMPRESSOR – AIR INLET ALSO SEE AIR CIRCUIT HOSE PAGES

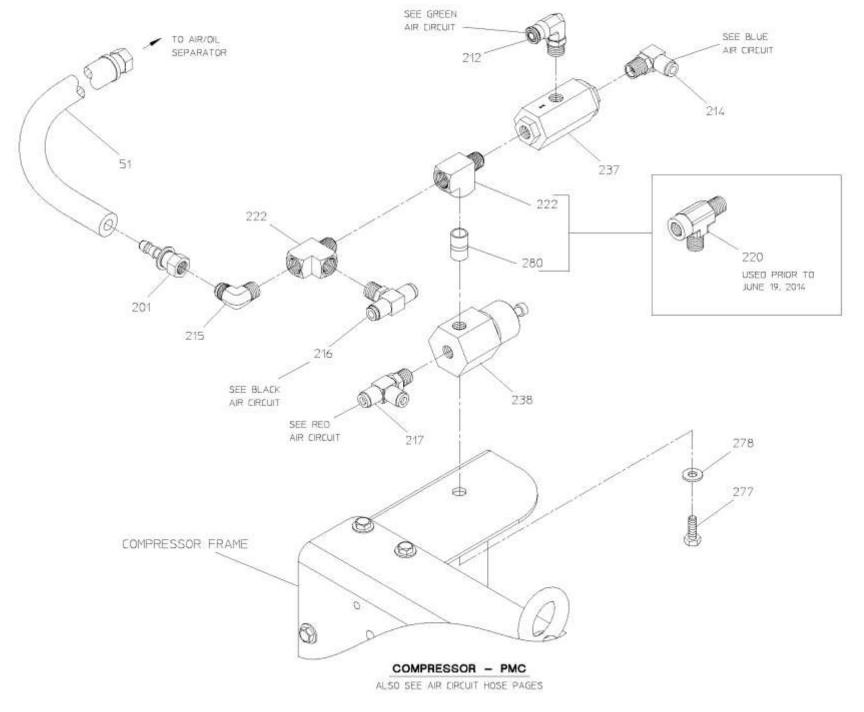
Compressor - PMC

REF. NO.	DESCRIPTION
51	Black Hose Assembly, ¾ x 84 in. (Cut to Suit Installation)
201	Hose Barb, ¾ Hose x 6 FJIC
212	90 Degree Elbow, ¼ MNPT x ¾ AB
214	90 Degree Elbow, ¼ MNPT x ¼ AB
215	90 Degree Elbow, 6 MJIC x ¼ MNPT
216	Branch Tee, ¼ MNPT x ¼ AB x ¼ AB
217	Run Tee, ¼ MNPT x ¼ AB x ¼ AB

REF. NO.	DESCRIPTION
220	Run Tee, ¼ FNPT x ¼ MNPT x ¼ MNPT (Steel)
222	Tee, ¼ FNPT x ¼ MNPT x ¼ FNPT Steel Prior to June 19, 2014 Brass After June 19, 2014
237	Blow Down Valve
238	Pressure Regulator
277	Hex Hd Screw, ¾-16 x ½ in.
278	Lock Washer, ¾ in.
280	Nipple-Pipe, ¼ MNPT x 7/8 in. (Brass)

Unless Otherwise Noted: Fastener Threads: Apply Loctite 242 (Blue) or Equivalent Air or Oil Fitting Threads: Apply Loctite 545 (Red) or Equivalent

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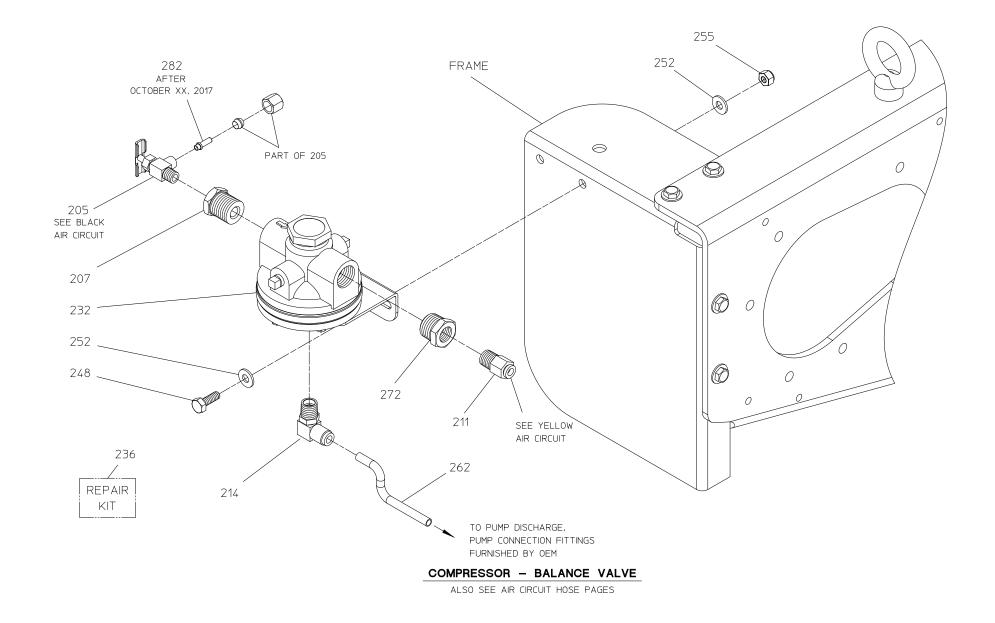
Compressor - Balance Valve

REF. NO.	DESCRIPTION
205	Trim Valve, ¼ MNPT x ¼ AB
207	Reducing Bushing, ½ NPT x ¼ NPT
211	Straight Adapter, ¼ MNPT x ¼ AB
214	90 Degree Elbow, ¼ MNPT x ¼ AB
232	Balance Valve

REF. NO.	DESCRIPTION
236	Balance Valve Repair Kit
248	Hex Hd Screw, ¼-20 x ¾ in.
252	Flat Washer, ¼ in.
255	Nylok Hex Nut, ¼-20
262	Orange Air Brake Tube, ¼ in. (Cut to Suit Installation)
272	Reducing Bushing, ½ MNPT x ¼ FNPT
282	Internal Support Sleeve

Unless Otherwise Noted: Fastener Threads: Apply Loctite 242 (Blue) or Equivalent Air or Oil Fitting Threads: Apply Loctite 545 (Red) or Equivalent

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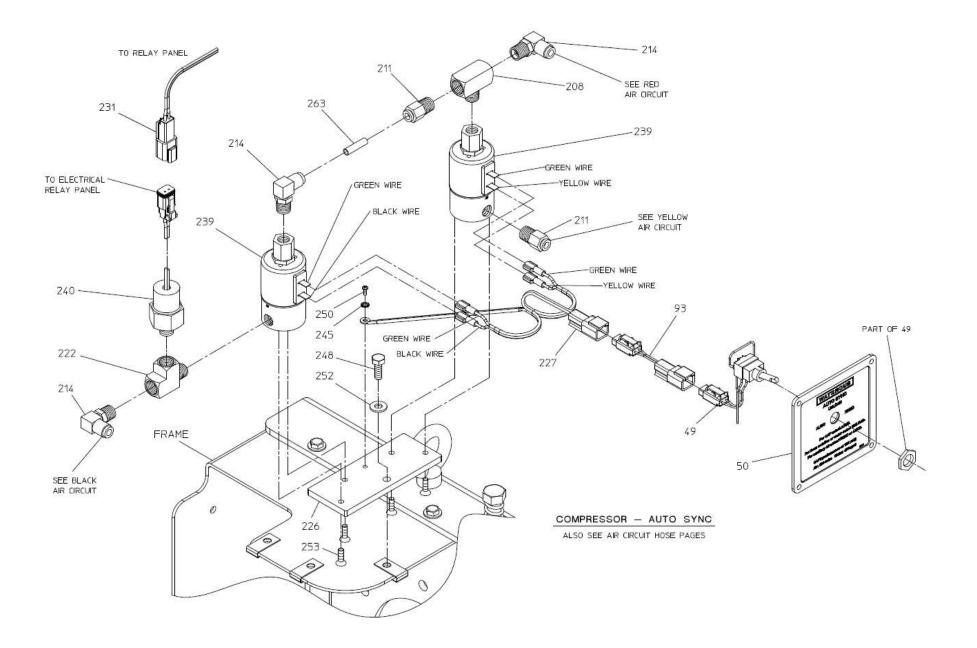
Compressor - Auto Sync

REF. NO.	DESCRIPTION
49	Electric Auto-Sync Switch Harness
50	Electric Auto-Sync Plate
93	Auto-Sync Extension Harness, 15 Feet
208	Tee, ¼ FNPT x ¼ FNPT x ¼ MNPT
211	Straight Adapter, ¼ MNPT x ¼ AB
214	90 Degree Elbow, ¼ MNPT x ¼ AB
222	Tee, ¼ FNPT x ¼ MNPT x ¼ FNPT
226	Flat Solenoid Bracket

REF. NO.	DESCRIPTION
227	Electric Auto-Sync Wiring Harness
231	Relay Panel
239	Solenoid Valve
240	Pressure Switch
245	Internal Tooth Washer, No. 10
248	Hex Hd Screw, ¼-20 x ¾ in.
250	Pan Hd Screw, No. 10-32 x ⅔ in.
252	Flat Washer, ¼ in.
253	Flat Head Screw, No. 10-32 x ½ in.
263	Red Air Brake Tube, ¼ in. (Cut to Suit Installation)

Unless Otherwise Noted: Fastener Threads: Apply Loctite 242 (Blue) or Equivalent

Air or Oil Fitting Threads: Apply Loctite 545 (Red) or Equivalent



Air Circuit Tubing - Red

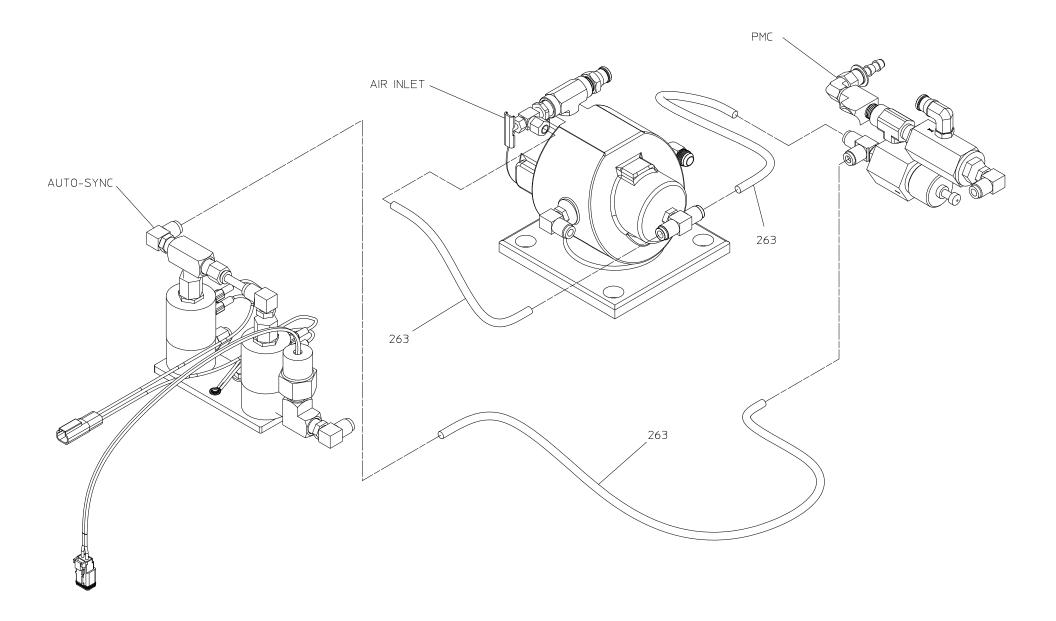
REF. NO.	DESCRIPTION
263	Red Air Brake Tube, ¼ x 24 in. (Cut to Suit Installation)

REF. NO.

DESCRIPTION

Unless Otherwise Noted: Fastener Threads: Apply Loctite 242 (Blue) or Equivalent Air or Oil Fitting Threads: Apply Loctite 545 (Red) or Equivalent

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AIR CIRCUIT TUBING - RED

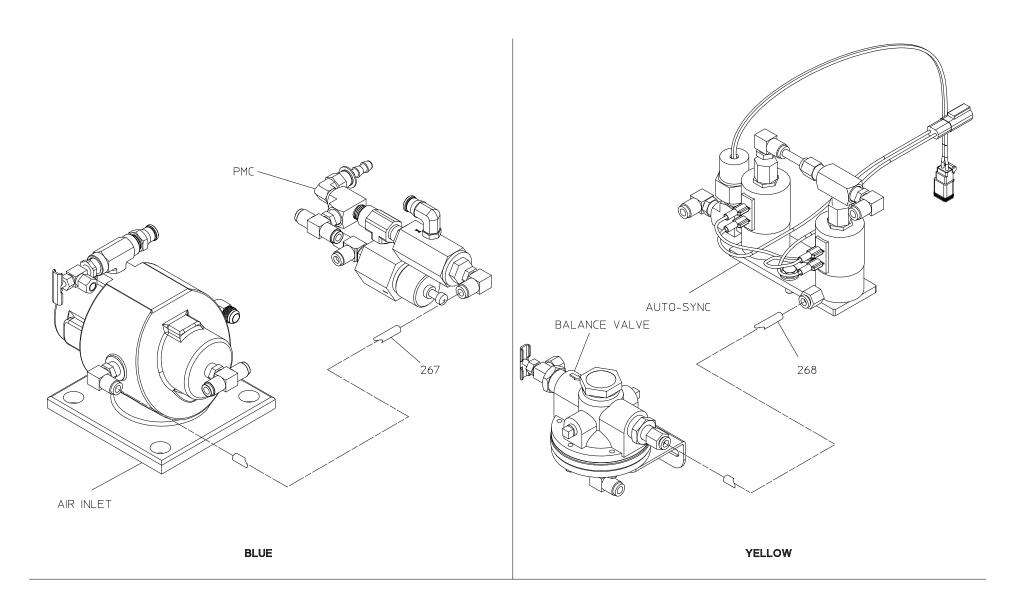
Air Circuit Tubing - Blue and Yellow

REF. NO.	DESCRIPTION
267	Blue Air Brake Tube, ¼ x 24 in. (Cut to Suit Installation)

RE NC		DESCRIPTION
26	8	Yellow Air Brake Tube, ¼ x 24 in. (Cut to Suit Installation)

Unless Otherwise Noted: Fastener Threads: Apply Loctite 242 (Blue) or Equivalent Air or Oil Fitting Threads: Apply Loctite 545 (Red) or Equivalent

AIR CIRCUIT TUBING



Air Circuit Tubing - Green

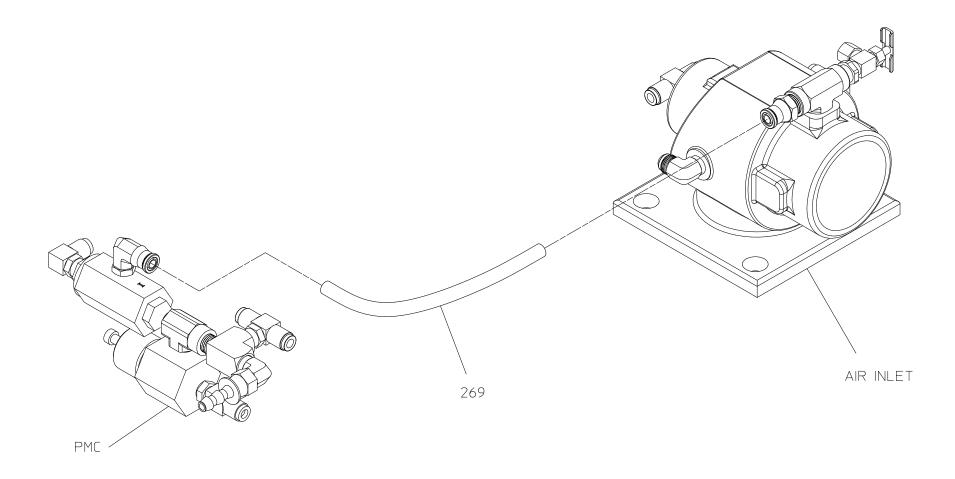
REF. NO.	DESCRIPTION
269	Green Air Brake Tube, ¾ x 24 in. (Cut to Suit Intallation)

REF. NO.

DESCRIPTION

Unless Otherwise Noted: Fastener Threads: Apply Loctite 242 (Blue) or Equivalent Air or Oil Fitting Threads: Apply Loctite 545 (Red) or Equivalent

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AIR CIRCUIT TUBING - GREEN

Air Circuit Tubing - Black

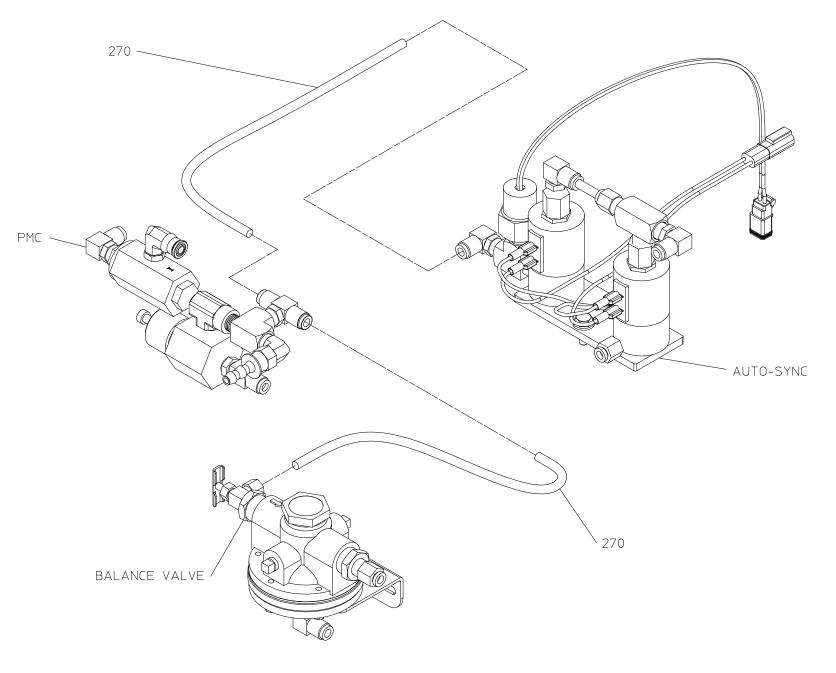
REF. NO.	DESCRIPTION
270	Black Air Brake Tube, ¼ x 24 in. (Cut to Suit Installation)

REF. NO.

DESCRIPTION

Unless Otherwise Noted: Fastener Threads: Apply Loctite 242 (Blue) or Equivalent Air or Oil Fitting Threads: Apply Loctite 545 (Red) or Equivalent

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AIR CIRCUIT TUBING - BLACK

Sump

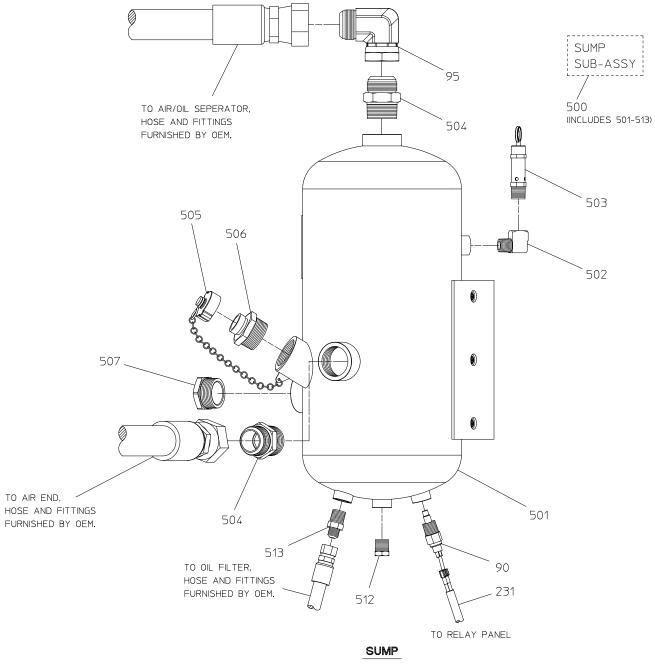
REF. NO.	DESCRIPTION
90	Temperature Sender
95	Swivel 90 Degree Elbow, 24 MJIC x 24 FJIC
231	Relay Panel
500	Sump Subassembly (Includes 501-513)
501	Vertical Sump, 10 in.
502	90 Degree Street Elbow, ½ NPT
503	Pop Off Valve, ½ in.

REF. NO.	DESCRIPTION
504	Straight Adapter, 24 MJIC x 1-1/2 MNPT
505	Cap with Chain, 1 in. NPSH
506	Nipple, 1-1/2 in. NPT x 1 in. NPSH
507	Sight Glass, 1-1/2 in.
512	Hex Hd Plug, ½ in. NPT
513	Straight Adapter, ½ MNPT x 8 MJIC

Unless Otherwise Noted:

Fastener Threads:Apply Loctite 242 (Blue) or EquivalentAir or Oil Fitting Threads:Apply Loctite 545 (Red) or Equivalent

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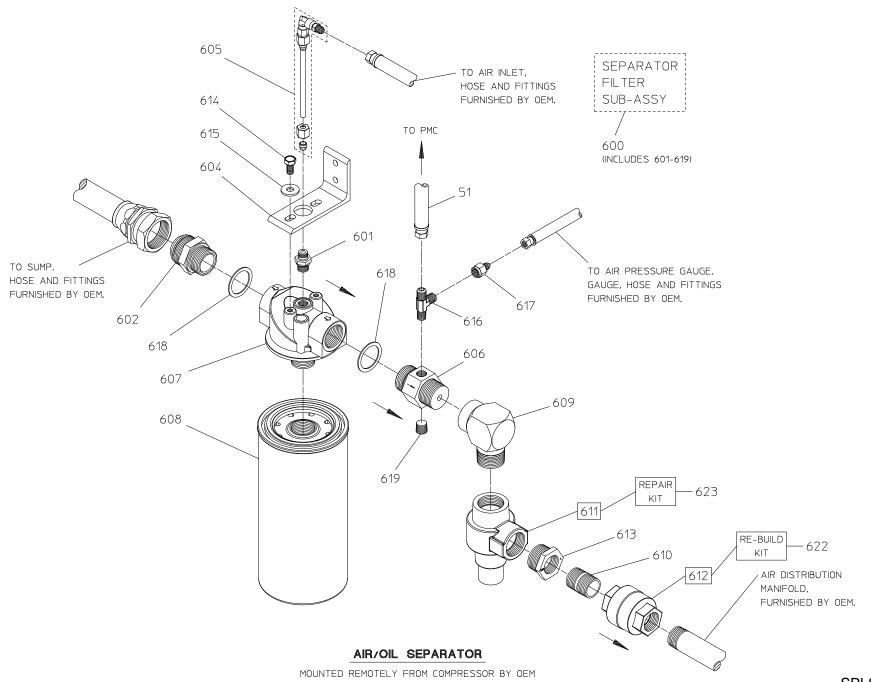
MOUNTED REMOTELY FROM COMPRESSOR BY OEM

Air / Oil Separator

REF. NO.	DESCRIPTION	
51	Black Hose Assembly, ¾ x 84 in. (Cut to Suit Installation)	
600	Separator Filter Subassembly (Includes 600-619)	
601	Scavenger Fitting (Includes Ferrule and Nut)	
602	Straight Adapter, 24 MJIC x 1-1/4 BSPP	
604	Large Separator Bracket	
605	Large Scavenger Tube Assembly (Includes Ferrule and Nut)	
606	Restrictor Fitting	
607	Large Filter Head	
608	Separator Filter	
609	90 Degree Street Elbow, 1-1/4 NPT	
610	Close Nipple, 1 in. NPT	

REF. NO.	DESCRIPTION	
611	Minimum Pressure Control Valve, 1-1/4 in.	
612	Check Valve, 1 in.	
613	Reducing Bushing, 1-1/4 NPT x 1 in. NPT	
614	Hex Hd Screw, M10-1.5 x 20mm	
615	Flat Washer, 10mm	
616	Tee, ¾ MNPT x 6 MJIC x 6 MJIC	
617	Straight Adapter, 6 FJIC x 4 MJIC	
618	Copper Washer, 1.928 in. O.D.	
619	Headless Pipe Plug, ¾ in. NPT	
622	Minimum Pressure Valve Repair Kit	
623	Check Valve Rebuild Kit, 1 in.	

Unless Otherwise Noted: Fastener Threads: Apply Loctite 242 (Blue) or Equivalent Air or Oil Fitting Threads: Apply Loctite 545 (Red) or Equivalent



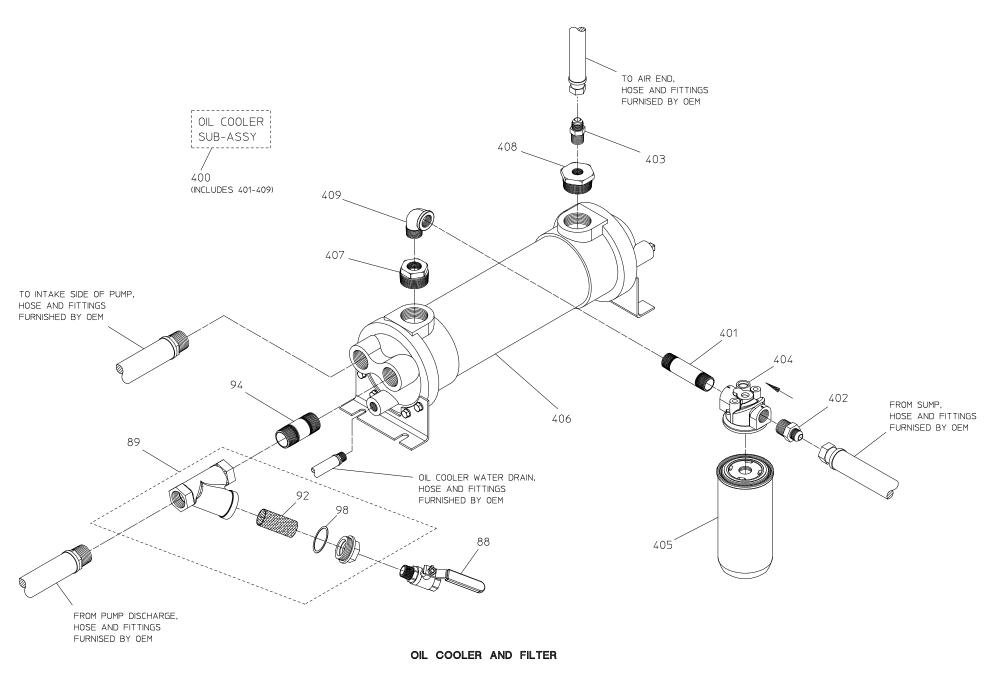
Oil Cooler and Filter

REF. NO.	DESCRIPTION	
88	Ball Valve, ½ MNPT x ½ FNPT	
89	Wye Strainer Assembly, 1 in. (Includes 92 and 98)	
92	Strainer Screen	
94	Close Pipe Nipple, 1 in. NPT	
98	Strainer Gasket	
400	Oil Cooler Subassembly (Includes 400-409)	
401	Pipe Nipple, ¾ NPT x 4 in.	
402	Straight Adapter, 8 MJIC x ¾ MNPT	

REF. NO.	DESCRIPTION	
403	Straight Adapter, 8 MJIC x ½ MNPT	
404	Large Filter Head	
405	Oil Filter, WD962	
406	Large Cooler (Includes Brackets, Screws and Pipe Plugs)	
407	Reducing Bushing, 1-1/2 NPT x ¾ NPT	
408	Reducing Bushing, 1-1/2 NPT x ½ NPT	
409	90 Degree Street Elbow, ¾ NPT	

Unless Otherwise Noted: Fastener Threads: Apply Loctite 242 (Blue) or Equivalent Air or Oil Fitting Threads: Apply Loctite 545 (Red) or Equivalent

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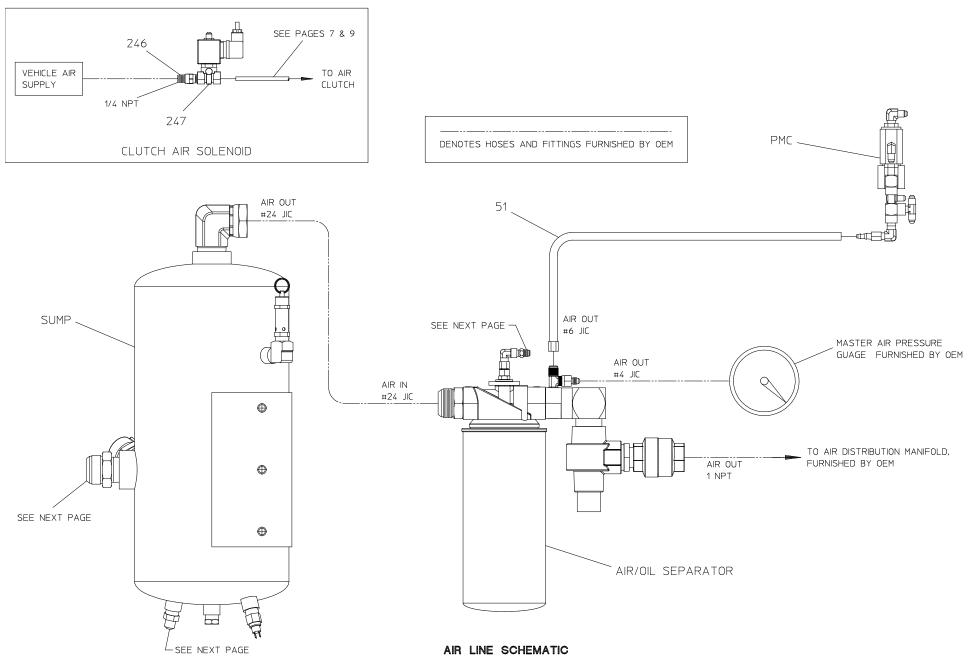
Air Line Schematic

REF. NO.		DESCRIPTION	
51	Bla	Black Hose Assembly, ¾ x 84 in.	
246	Check Valve, ¼ in.		
247	3-Way Solenoid Valve		
RE	ĒF.	DESCRIPTION	

NO.	
Clutch Air So- lenoid	See Pages 6 and 7 or 8 and 9
PMC	See Pages 22 and 23
Sump	See Pages 36 and 37
Air/Oil Separator	See Pages 38 and 39

Unless Otherwise Noted: Fastener Threads: Apply Loctite 242 (Blue) or Equivalent Air or Oil Fitting Threads: Apply Loctite 545 (Red) or Equivalent

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Hydraulic Line Schematic

REF. NO.	DESCRIPTION
223	Hose Assembly
Air End	See Pages 18 and 19
Air Inlet	See Pages 20 and 21
Sump	See Pages 36 and 37

REF. NO.	DESCRIPTION
Air/Oil Separator	See Pages 38 and 39
Oil Cooler and Filter	See Pages 40 and 41

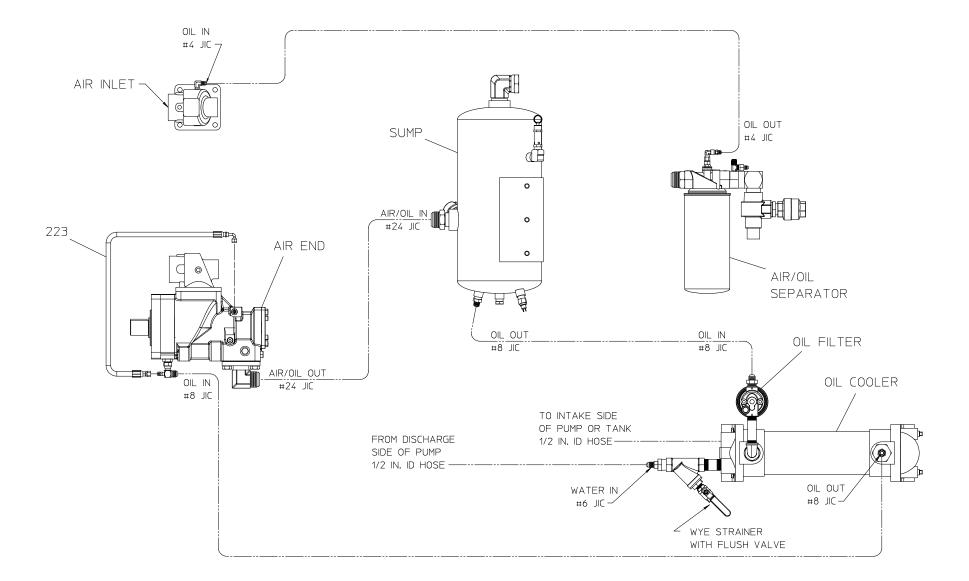
Unless Otherwise Noted:

 Fastener Threads:

 Apply Loctite 242 (Blue) or Equivalent

 Air or Oil Fitting Threads:

 Apply Loctite 545 (Red) or Equivalent





HYDRAULIC OIL AND WATER LINE SCHEMATIC

Electrical Relay Panel

REF. NO.		DESCRIPTION
231	Relay Panel	
243	SPDT Relay	
REF.		DESCRIPTION

NO.

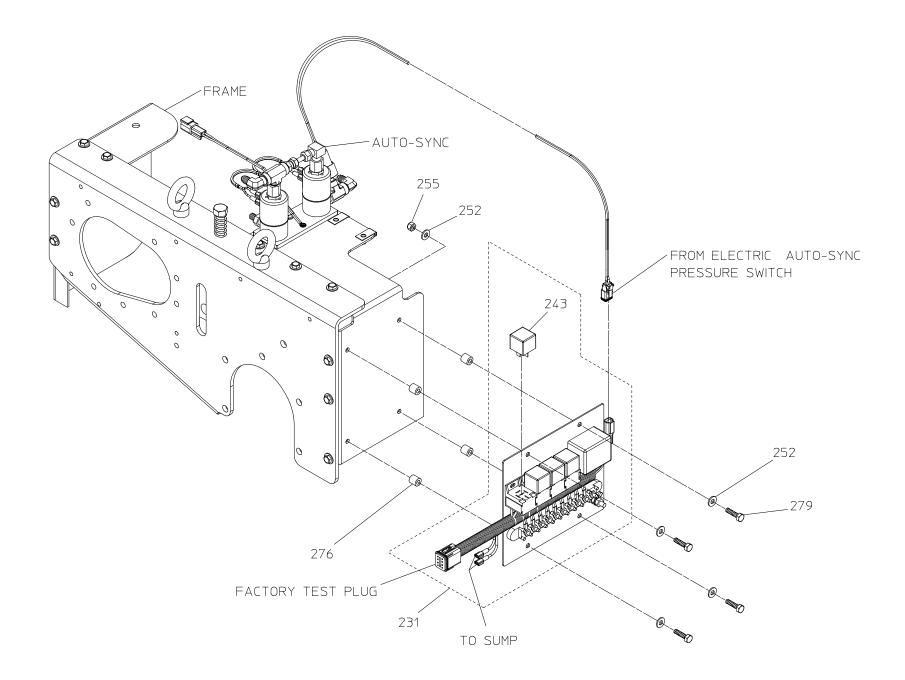
DESCRIPTION

252	Flat Washer, ¼ in.	
255	Nylok Hex Nut, ¼-20	
276	Round Spacer	
279	Hex Head Screw, ¼-20 x 1-1/4 in.	

Unless Otherwise Noted:

Fastener Threads: Apply Loctite 242 (Blue) or Equivalent Air or Oil Fitting Threads: Apply Loctite 545 (Red) or Equivalent

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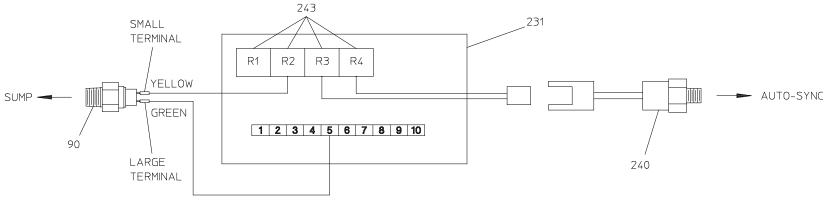
Wiring Schematic - Wiring Furnished by Waterous

REF. NO.	DESCRIPTION	
49	Electric Auto-Sync Switch Harness	
50	Electric Auto-Sync Plate	
90	Temperature Sender	
93	Auto-Sync Extension Harness, 15 Feet	
227	Electric Auto-Sync Wiring Harness	

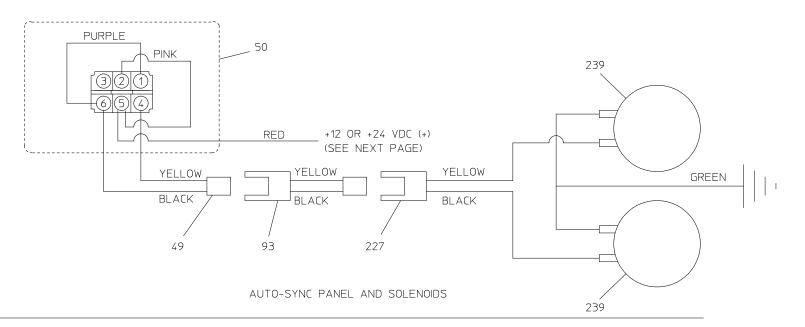
REF. NO.	DESCRIPTION
231	Relay Panel
239	Solenoid Valve
240	Pressure Switch
243	SPDT Relay

Unless Otherwise Noted: Fastener Threads: Apply Loctite 242 (Blue) or Equivalent Air or Oil Fitting Threads: Apply Loctite 545 (Red) or Equivalent

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WIRING SCHEMATIC - WIRING FURNISHED BY WATEROUS

Wiring Schematic - Wiring Furnished by OEM

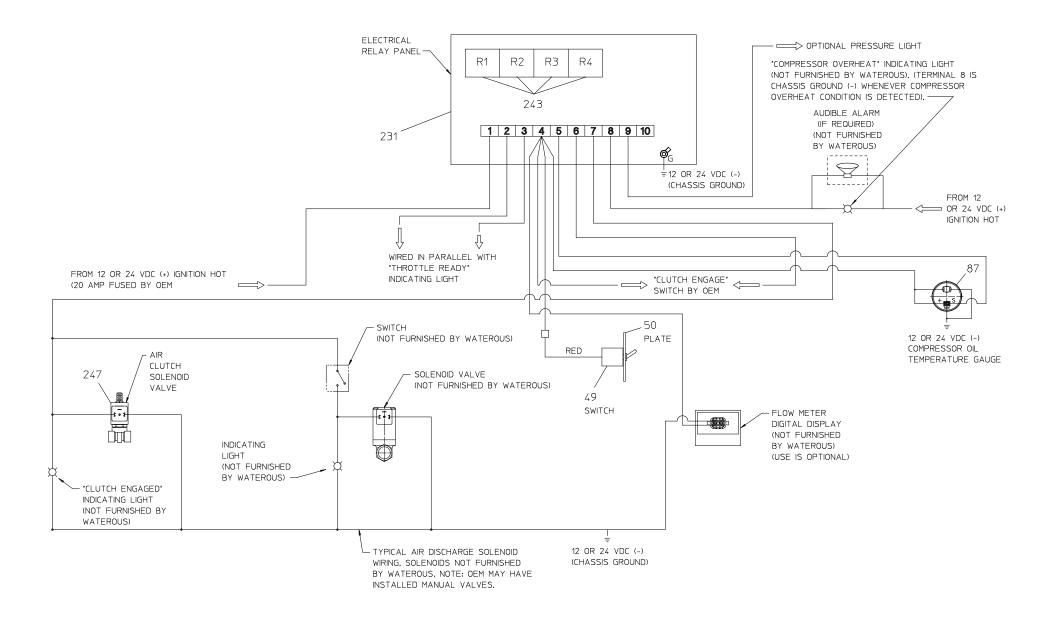
REF. NO.	DESCRIPTION
49	Electric Auto-Sync Switch Harness
50	Electric Auto-Sync Plate
87	Dual Scale Oil Temperature Gauge

REF. NO.	DESCRIPTION
231	Relay Panel
243	SPDT Relay
247	3-Way Solenoid Valve

Unless Otherwise Noted:

Fastener Threads:Apply Loctite 242 (Blue) or EquivalentAir or Oil Fitting Threads:Apply Loctite 545 (Red) or Equivalent

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WIRING SCHEMATIC - WIRING FURNISHED BY OEM

Panel Components

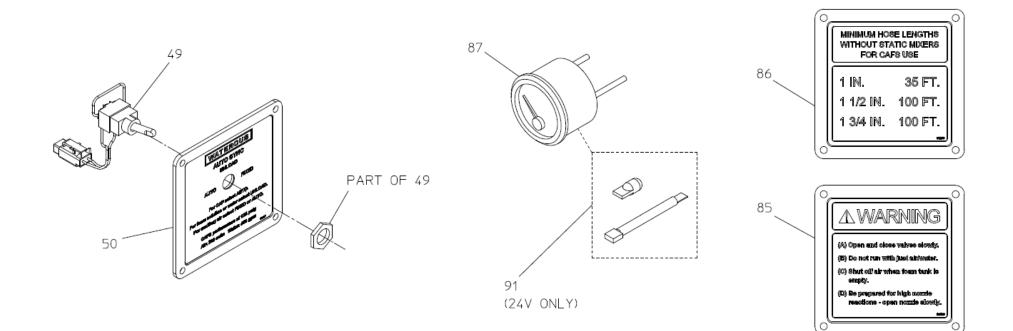
REF. NO.	DESCRIPTION
49	Electric Auto-Sync Switch Harness
50	Electric Auto-Sync Plate
85	Compressed Air Warning Panel Plate

REF. NO.	DESCRIPTION
86	Hose Length Panel Plate
87	Dual Scale Oil Temperature Gauge
91	Oil Temp Gauge to 24V Conversion Kit

Unless Otherwise Noted:

Fastener Threads:Apply Loctite 242 (Blue) or EquivalentAir or Oil Fitting Threads:Apply Loctite 545 (Red) or Equivalent

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PANEL COMPONENTS